



Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Make and Model	2 × Cat 3512	2E
Rated Speed	1,800 min ⁻¹	1,800 rpm
Power – ISO 14396	2235 kW	2,998 hp
Gross Power – SAE J1995	2256 kW	3,025 hp
Net Power – SAE J1349*	2103 kW	2,821 hp
Net Power – ISO 9249**	2229 kW	2,990 hp
No. of Cylinders (each engine)	12	
Bore	170 mm	6.69 in
Stroke	215 mm	8.46 in
Displacement	58.6 L	3,574 in ³
Aspiration	Turbocharge air cooled	ed and charge

• Optimized for fuel consumption.

- * Net power tested per SAE J1349 is the power available at the flywheel when the engine is equipped with alternator, cooling, air intake, and exhaust systems, with maximum fan losses.
- ** Net power tested per ISO 9249 is the power available at the flywheel when the engine is equipped with alternator, cooling, air intake, and exhaust systems, with minimum fan losses.

Diesel Engines – Highly Regulated

Diesel Engines – Lesser Regulated

Make and Model	2 × Cat 3512	2E
Rated Speed	1,800 min ⁻¹	1,800 rpm
Power – ISO 14396	2227 kW	2,987 hp
Gross Power – SAE J1995	2248 kW	3,015 hp
Net Power – SAE J1349*	2095 kW	2,810 hp
Net Power – ISO 9249**	2221 kW	2,979 hp
No. of Cylinders (each engine)	12	
Bore	170 mm	6.69 in
Stroke	215 mm	8.46 in
Displacement	58.6 L	3,574 in ³
Aspiration	Turbocharge air cooled	ed and charge

- Meets U.S. EPA Tier 4 Final emission requirements. These engines participate in the U.S. EPA averaging, banking, and trading provisions.
- * Net power tested per SAE J1349 is the power available at the flywheel when the engine is equipped with alternator, cooling, air intake, and exhaust systems, with maximum fan losses.
- ** Net power tested per ISO 9249 is the power available at the flywheel when the engine is equipped with alternator, cooling, air intake, and exhaust systems, with minimum fan losses.

Electrical System

System Voltage	24 V
Batteries in Series/Parallel Installation	6 × 210 Ah – 12 V each
	630 Ah – 24 V in total

Operating Weight

6060 Face Shovel		
Standard Track Pads	1400 mm	4 ft 7 in
Operating Weight*	598 800 kg	1,320,110 lb
Ground Pressure	26.6 N/cm ²	38.5 psi
6060 Backhoe		
Standard Track Pads	1400 mm	4 ft 7 in
Operating Weight*	600 500 kg	1,323,860 lb
Ground Pressure	26.7 N/cm ²	38.7 psi

* Operating weights include: base machine, front attachment, standard track pads, standard rock bucket, 100% fuel and lubricants.

Service Refill Capacities

Fuel Tank Capacity	11 870 L	3,136 gal
Hydraulic Oil Tank Capacity	7100 L	1,876 gal
Total Volume of Hydraulic Oil	9400 L	2,483 gal
Engine Oil Crankcase	2 × 164 L	2 × 43.3 gal
Engine Oil Expansion Tank (optional)	2 × 500 L	2 × 132.1 gal
Engine Coolant	2 × 400 L	2 × 105.7 gal
Pump Transmission Gearbox including Cooling Circuit	2 × 103 L	2 × 27.2 gal
Pump Pre-Chambers at Pump Transmission Gearbox	2 × 14 L	2×3.7 gal
Swing Gearbox	4 × 38 L	4×10.0 gal
Travel Gearbox	2×110 L	2 × 29.1 gal
Travel Motor Chambers	4 × 3.5 L	4 × .92 gal
Grease Tank Capacity	710 L	188 gal

Hydraulic System

Main Pumps	8 × variabl plate pump	
Maximum Oil Flow	8 × 650 L/min	8 × 172 gal/min
Maximum Pressure, Attachment	320 bar	4,640 psi
Maximum Pressure, Travel	360 bar	5,220 psi
Swing Pumps	4 × reversible swash plate pumps	
Maximum Oil Flow	4 × 352 L/min	4 × 93 gal/min
Maximum Pressure	350 bar	5,076 psi

Hydraulic Oil Cooling		
Oil Flow of Cooling Pumps	4 × 488 4 × 129 L/min gal/min	
Number of Fans	4	
Diameter of Fans	1170 mm 46 in	
Fan Speed	Thermostatically controlled	
Cooling System	Fully independent	
Swing System		
Swing Drives	4 compact planetary transmissions with axial piston motors	
Parking Brakes	Wet multiple-disc brake, spring-loaded/hydraulically released	
Maximum Swing Speed	3.8 rpm	
Swing Ring	Triple-race roller bearing with sealed internal gearing	
Swing Circuit	Closed-loop with torque control	
Undercarriage		

Undercarriage

Travel Speed (2 stages)		
1st Stage – Maximum	1.1 km/h	0.68 mph
2nd Stage – Maximum	1.6 km/h	0.99 mph
Maximum Tractive Force	2942 kN	661,160 lbf
Gradeability of Travel Drives	21.2°/38.8%	
Track Pads (each side)	42	
Bottom Rollers (each side)	7	
Support Rollers (each side)	2 plus a skid between	plate in
Travel Drives (each side)	1 planetary t with 2 two-st piston motor	tage axial
Parking Brakes	Wet multiple spring loaded released	e disc brake, d/hydraulically

Operator Environment		
Operator's Eye Level – Approximately	7.6 m	24 ft 11 in
Internal Dimensions of Cab		
Length	2230 mm	7 ft 4 in
Width	1625 mm	5 ft 4 in
Height	2070 mm	6 ft 9 in
Operator Protective Guard (Top Guard)	ISO 10262:1	998 Level II
Spectator Sound Power Level (L _{WA})* ISO 6395:2008	122 dB(A)	
Operator Sound Pressure Level (L _{PA})*	68 dB(A)	

ISO 6396:2008

* Measurement was conducted at 70% of the maximum engine cooling fan speed and maximum oil cooler fan speed. The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurement was taken with the cab doors and windows closed.

NOTE: The dynamic sound power level and sound pressure level uncertainty is $\pm 2 \text{ dB}(A)$.

Air Conditioning System

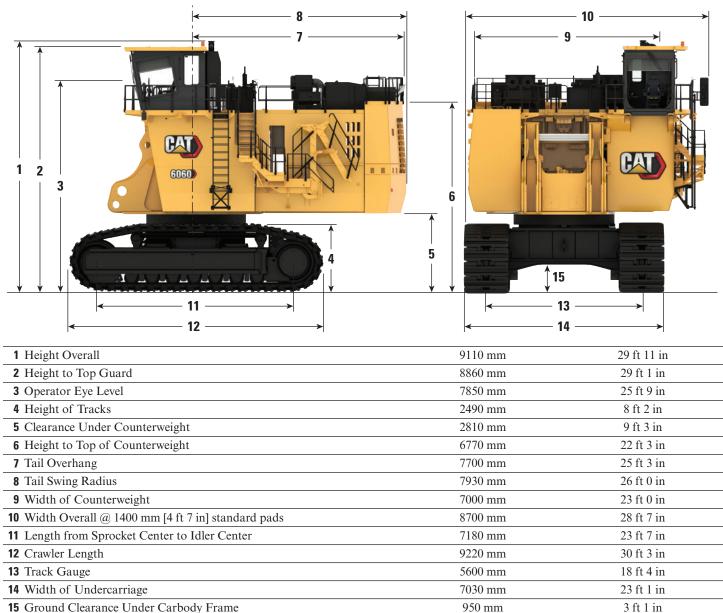
Each air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 4.1 kg (9.03 lb) of refrigerant, which has a CO_2 equivalent of 5,863 t (6,463 U.S. tons).

Optimal Pass Match with Cat Mining Trucks

Туре	789	793	794AC	796AC	798AC
Passes	3	4	5	5-6	6

Dimensions

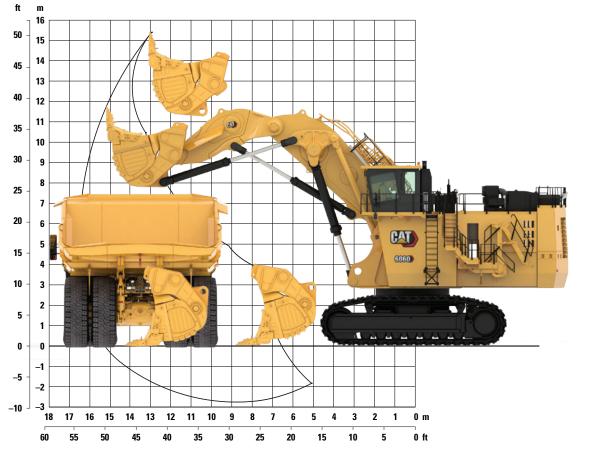
All dimensions are approximate.



15 Ground Clearance Under Carbody Frame

Working Range – TriPower Face Shovel Attachment (FS)

All dimensions are approximate.



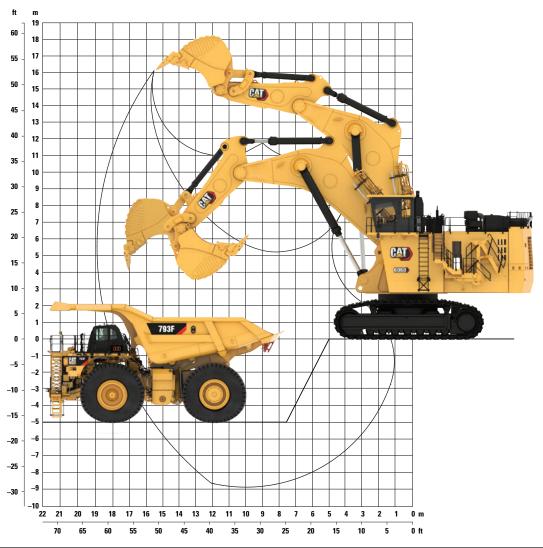
Boom	8.0 m 26 ft 2 in Working Range		Working Range
Stick	5.1 m	16 ft 9 in	Maximum Digging Height 15.6 m 51 ft 2 in
Digging Forces (ISO)			Maximum Digging Reach 16.5 m 54 ft 2 in
Maximum Crowd Force	2200 kN	494,410 lbf	Maximum Digging Depth 2.8 m 9 ft 2 in
Maximum Crowd Force at Ground Level	2115 kN	475,300 lbf	Maximum Dumping Height 11.6 m 38 ft 1 in
Maximum Breakout Force	1730 kN	388,780 lbf	Crowd Distance on Level 5.5 m 18 ft 1 in

Face Shovel Options									
Туре	Heavy Rock Bucket		Heavy Rock Bucket		Heavy Rock Bucket		Standard Rock Bucket		
Capacity Heaped 2:1 (ISO 7546)	26.0 m ³	34.0 yd ³	28.0 m ³	36.6 yd ³	31.0 m ³	40.5 yd ³	34.0 m ³	44.5 yd ³	
Total Width	4766 mm	187.6 in	4766 mm	187.6 in	5562 mm	219.0 in	5562 mm	219.0 in	
Opening Width	2600 mm	8 ft 6 in							
Ground Engaging Tools (G.E.T.) System	CL1	CL1-W950		CL1-W950		CL1-W950		CL1-W950	
Number of Teeth		6		6		6		6	
Weight with Penetration Tips	44 990 kg	99,186 lb	45 896 kg	101,183 lb	50 126 kg	110,509 lb	50 301 kg	110,895 lb	
Rated Material Density (loose)	2.4 t/m ³	4,050 lb/yd3	2.2 t/m ³	3,710 lb/yd3	2.0 t/m ³	3,370 lb/yd3	1.8 t/m ³	3,030 lb/yd3	

Other bucket capacities and wear package options are available on request.

Working Range – Backhoe Attachment (BH)

All dimensions are approximate.



Boom	10.5 m	34 ft 5 in
Stick	5.0 m	16 ft 5 in
Digging Forces (ISO)		
Maximum Tearout Force	1316 kN	295,740 lbf
Maximum Breakout Force	1223 kN	274,840 lbf

Working Range		
Maximum Digging Height	16.1 m	52 ft 10 in
Maximum Digging Reach	19.0 m	62 ft 4 in
Maximum Digging Depth	8.9 m	29 ft 2 in

Backhoe Options							
Туре	Heavy Ro	Heavy Rock Bucket		Standard Rock Bucket		Light Duty Bucket	
Capacity Heaped 1:1 (ISO 7451)	31.0 m ³	40.5 yd ³	34.0 m ³	44.5 yd ³	36.0 m ³	47.1 yd ³	
Total Width	4765 mm	187.6 in	4765 mm	187.6 in	4765 mm	187.6 in	
G.E.T. System	CL1	CL1-W900		CL1-W900		CL1-W900	
Number of Teeth		6		6		6	
Weight with Penetration Tips	36 789 kg	81,106 lb	34 491 kg	76,040 lb	34 800 kg	76,721 lb	
Rated Material Density (loose)	1.9 t/m ³	3,370 lb/yd ³	1.8 t/m ³	3,030 lb/yd3	1.65 t/m ³	2,780 lb/yd3	

Other bucket capacities and wear package options are available on request.

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
CAT POWER TRAIN			ELECTRICAL SYSTEM		
$2 \times Cat 3512E$ engines	\checkmark		6 Maintenance-free batteries	\checkmark	
Aftertreatment System	\checkmark		Lockable battery isolator switch	\checkmark	
(used in highly regulated countries only):			Lockable starter isolator switch	\checkmark	
 Diesel Oxidation Catalysts (DOCs) Non-DEF solution 			13 LED high-brightness working	\checkmark	
Air-to-Air After Cooling (ATAAC)	✓		flood lights		
Turbocharger	✓		17 LED service lights	\checkmark	
Hydraulically driven radiator fan	✓		2 acoustic travel alarms – forward and	\checkmark	
Electronically controlled fan speed	✓		reverse (power module, oil cooler module)	✓	
Micro processed engine management	√		2 electric horns (1 cab module, 1 oil cooler module)	v	
Heavy-duty air filters	 ✓		UNDERCARRIAGE		
Two-stage fuel filter with series filtration	√		HD tracks with cast double-grouser	✓	
High-capacity water separator	· ✓		track pad		
Exhaust manifold and turbo heat shields	· ✓		1400 mm (4'7") wide track pads	\checkmark	
Starting aid – automatic ether	 ✓		HD Fixed axle carrier and load rollers	\checkmark	
Dual 24 V electric starters per engine	 ✓		HD Fixed axle idlers	\checkmark	
Automatic engine idle shut down	↓		Automatic hydraulic retarder valve	\checkmark	
Automatic fuel priming	↓		Undercarriage guard (belly plate)		✓
HYDRAULICS	•		Hinged travel motor covers	√	
Hydraulic Optimization	✓		Hardened running surfaces of sprockets,	✓	
Operator Assist: Enhanced	•		idlers, rollers, pad links, and teeth		
Motion Control	v		contact areas		
Cat Hydraulic Hose assemblies	✓		Fully hydraulic self-adjusting track tensioning system with piston	\checkmark	
Pump managing system with:	√		accumulator		
- Electronic load limit control			AUTOMATIC LUBRICATION SYSTEM		
– Flow on demand			Rectangular grease container (fill via	✓	
 Automatic zero flow regulation Automatic engine rpm reduction 			service station)		
– Reduced oil flow at high hydraulic oil			Lubricated pinion in swing ring	\checkmark	
or engine temperature			Grease filters (200 µm)	\checkmark	
Pressure cut-off for main pumps	\checkmark		(continued on	next page)
Cooling of pump transmission gear oil	\checkmark				
Closed loop swing circuit	\checkmark				
Pressure testing points	\checkmark				
Full-flow high-pressure filters (100 µm), main pumps	\checkmark				
High pressure filters (100 µm), closed swing circuit	~				
Full-flow filters (10 µm), return circuit	\checkmark				
Pressure filters swing charge circuit (40 µm)	\checkmark				
Pressure filters pilot circuit (6 µm)	√				
Transmission oil filters (40 µm)	✓				
Boom float valve (FS and BH)	✓				
Stick float valve (FS)	✓				

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
PERATOR ENVIRONMENT			FRONT ATTACHMENT		
Single hydraulically driven HVAC system	✓		TriPower Face Shovel kinematics:		\checkmark
Dual hydraulically driven HVAC system		\checkmark	- Horizontal automatic constant-angle		
In-floor window with removable grate	✓		bucket guidance – Vertical automatic constant-angle		
Pneumatically cushioned and multi- adjustable comfort seat with: – Heating and cooling – Lumbar support – 2-point safety belt – Head and arm rests – Safety switch for automatic motion shutdown Independently adjustable seat consoles	✓ 		 Vertical automatic constant-alige bucket guidance Automatic roll-back limiter to prevent material spillage Kinematic assistance to hydraulic forces Constant boom momentum throughout the whole lift arc Crowd force assistance Guards for shovel cylinders at FS stick 		
with integrated joysticks	v		Backhoe attachment		~
Electronic-Hydraulic Servo Control	\checkmark		Service access holes from both sides	√	
Elevated full-size trainer seat with 2-point safety belt and laptop desk	\checkmark		in boom and stick (FS and BH) Boom and stick thermally stress relieved	√	
Additional fold-away auxiliary seat with 2-point safety belt	\checkmark		after welding Catwalks with rails at boom (FS and BH)	✓	
Three cup holders	✓		Wear Package (as per bucket selection)	 ✓	
FM/AM radio with USB and AUX input	√		CAT TECHNOLOGY		
Parallel intermittent wiper/washer	\checkmark		Cat Product Link [™] Elite	✓	
Roller blinds	✓		Cat Product Link Elite Dual Mode		√
Monitoring system with 254 mm (10 in)	✓		(Cellular + Satellite)		
color touchscreen			Cat Minestar TM Solutions Ready	\checkmark	
45° stairway from engine bay to operator cab	\checkmark		((continued on	next page)
Powered 45° access stairway	\checkmark				
Heated mirror on LH side	\checkmark				
Camera monitoring system (Right and rear cameras, 2 lights, and additional display)		√			
Level indicators for length and crosswise inclination	\checkmark				
Document storage	\checkmark				

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
COLD WEATHER OPTIONS			SAFETY AND SECURITY		
Cold Weather Package (400 V, 50 Hz): – Fuel preheater – Engine coolant heater with thermostat – Engine oil heater with thermostat		√	Emergency stop switches: 2 in cab, 5 in engine module, 1 at ground level service station, 1 pull rope accessible from ground level	~	
-Hydraulic oil heater with thermostat			Operator Protective Guard (Top Guard)	\checkmark	
 Hydraulic oil cooler bypass valves Auxiliary preheating system for cab 			All-round safety glass	\checkmark	
- External power source required,			Emergency egress ladder	√	
ca 50 kW, 400 V three phase, 50 Hz			MISCELLANEOUS		
– Recommended for temperatures below –10° C (14° F)			ISO or ANSI decals	\checkmark	
Cold Weather Package (208 V, 60 Hz): – Fuel preheater – Engine coolant heater with thermostat – Engine oil heater with thermostat – Hydraulic oil heater with thermostat – Hydraulic oil cooler bypass valves – Auxiliary preheating system for cab – External power source required, ca 50 kW, 208 V three phase, 60 Hz – Recommended for temperatures below –10° C (14° F)		~			
SERVICE AND MAINTENANCE					
Engine oil exchange interval – 500 hours	\checkmark				
Engine oil exchange interval – 1,000 hours		\checkmark			
Hydraulic oil exchange interval – 10,000 hours	\checkmark				
Scheduled Oil Sampling (S·O·S SM) ports	\checkmark				
Retractable ground level service station with quick couplings for: - Diesel fuel - Engine coolant - left/right engines - Pump transmission gear oil - left/right engines - Engine oil - left/right engines - Engine oil extension tanks - Hydraulic oil - Grease - Swing transmission gear oil	~				
Cat battery charging connector	\checkmark				
Dirt wiper at swivel	\checkmark				
Cat Electronic Technician service port	\checkmark				
Indicator lights	\checkmark				

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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